

End mills

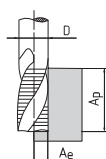
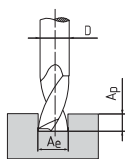
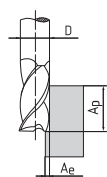
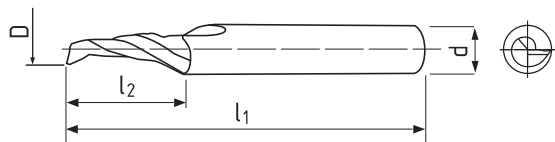
short, 1 tooth cut over centre



CZ Frézy válcové čelní | krátké, jednobřité

DE Schaftfräser | Kurz, 1 Schneide über Mitte

RU Фрезы концевые с цилиндрическим хвостовиком | короткие, с центрорезущим зубом



1004



new

D k 12	d h 6	l1	l2	Z	100405	100405
3	8	60	10	1	.030	.030 ZrN
4	8	60	12	1	.040	.040 ZrN
5	8	60	14	1	.050	.050 ZrN
6	8	60	14	1	.060	.060 ZrN
7	8	60	14	1	.070	.070 ZrN
8	8	80	14	1	.080	.080 ZrN
9	8	80	14	1	.090	.090 ZrN
10	8	80	14	1	.100	.100 ZrN
12	8	80	14	1	.120	.120 ZrN

Cutting conditions | Řezné podmínky | Schnittbedingungen | Условия резания

		fz (mm/z)							
Material	Ap	Ae	Vc	Ø 3	Ø 6	Ø 8	Ø 10	Ø 12	
N.2 ≤ 600 N/mm²	1,5xD	0,5xD	160–260	0,008	0,018	0,024	0,03	0,033	