

MIRB-2刃微径球头铣刀

MIRF-2 Flutes Micro ball nose end mills

各类球头立铣刀具有很小的公差,进行仿形加工时,也能确保很高的精度。

All kinds of ball end cutter has very small tolerance for copying machining ,can ensure high accuracy,

Applicable for plane and surface machining.



MIRB | 微径铣刀
Small diameter cutter



ITEM CODE	R	L1	Dh6	L
MIRB02	R0.1	0.4	Φ4	50
MIRB03	R0.15	0.6	Φ4	50
MIRB04	R0.2	0.8	Φ4	50
MIRB05	R0.25	1	Φ4	50
MIRB06	R0.3	1.2	Φ4	50
MIRB07	R0.35	1.4	Φ4	50
MIRB08	R0.4	1.6	Φ4	50
MIRB09	R0.45	1.8	Φ4	50

APPLICABLE TABLE OF MACHINABLE MATERIALS

可切削材料适用表

 非常適合
 VERY SUITABLE

d (刃径)	Tolerance (公差)
$\Phi < 3$	0~-0.02
$3 \leq \Phi \leq 10$	0~-0.03
$\Phi > 10$	0~-0.04

CARBON STEEL 碳素钢	ALLOY STEEL 合金钢	PRE HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢				STAINLESS STEEL 不锈钢	CAST IRON 铸铁	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
預硬鋼	工具鋼	~40HRC	~45HRC	~55HRC	~60HRC	~65HRC	~35HRC	球墨鑄鐵 ~350HB					
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