

A close-up, vertical view of a metal drill bit. The bit has a silver-colored metal body and a yellow band near the tip. The tip is sharp and pointed, with visible flutes for cutting. The background is a solid yellow color.

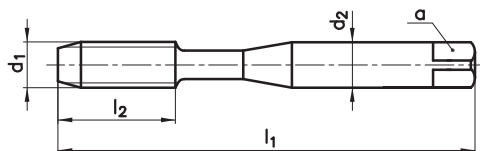
 Maschinengewindebohrer mit geraden Nuten und Schälanschnitt, Form B

 Maschi a macchina con taglianti diritti e imbocco corretto

 Машинный метчик с прямой канавкой и со стружколомом

 Düz Kanal ve Eğik Ağız Bilemeli Makina Kılavuzu

1570



ALS

M

DIN
13

HSSE
V3

DIN
371

ISO 2
6H

B

3,5-6

d_1	P	l_1	l_2	d_2	a	z		
M 3	0,5	56	9	3,5	2,7	3	2,5	•
M 3,5	0,6	56	11	4	3	3	2,9	
M 4	0,7	63	12	4,5	3,4	3	3,3	•
M 4,5	0,75	70	13	6	4,9	3	3,7	
M 5	0,8	70	13	6	4,9	3	4,2	•
M 6	1	80	15	6	4,9	3	5	•
M 7	1	80	15	7	5,5	3	6	
M 8	1,25	90	18	8	6,2	3	6,8	•
M 9	1,25	90	18	9	7	3	7,8	
M 10	1,5	100	20	10	8	3	8,5	•

Řezné podmínky / Cutting conditions / V_c

N8.2 Legovaný hliník / Aluminium alloys Si>10%

15-30