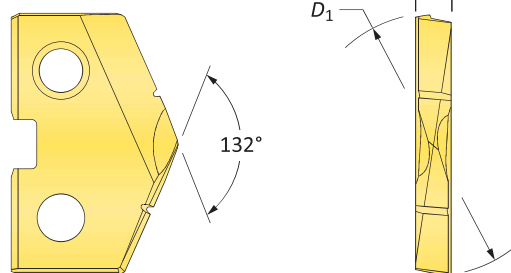


Original T-A Drill Inserts

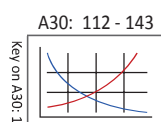
2 Series | HSS | Diameter Range: 0.961" - 1.380" (24.41mm - 35.05mm)



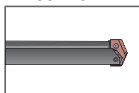
HSS Inserts – HSS

Series	Fractional Equivalent	Insert					
		D_1 inch	D_1 mm	T_1			
2	–	0.9646	24.50	3/16	132T-24.5	132A-24.5	132N-24.5
	31/32	0.9688	24.61	3/16	132T-0031	132A-0031	132N-0031
	–	0.9760	24.79	3/16	132T-.976	132A-.976	132N-.976
	63/64	0.9843	25.00	3/16	132T-25	132A-25	132N-25
	1	1.0000	25.40	3/16	132T-0100	132A-0100	132N-0100
	–	1.0039	25.50	3/16	132T-25.5	132A-25.5	132N-25.5
	1-1/64	1.0156	25.80	3/16	132T-1.015	132A-1.015	132N-1.015
	–	1.0236	26.00	3/16	132T-26	132A-26	132N-26
	1-1/32	1.0313	26.19	3/16	132T-0101	132A-0101	132N-0101
	–	1.0433	26.50	3/16	132T-26.5	132A-26.5	132N-26.5
	1-3/64	1.0469	26.59	3/16	132T-1.046	132A-1.046	132N-1.046
	1-1/16	1.0625	26.99	3/16	132T-0102	132A-0102	132N-0102
	–	1.0630	27.00	3/16	132T-27	132A-27	132N-27
	–	1.0827	27.50	3/16	132T-27.5	132A-27.5	132N-27.5
	1-3/32	1.0938	27.78	3/16	132T-0103	132A-0103	132N-0103
	–	1.1024	28.00	3/16	132T-28	132A-28	132N-28
	1-7/64	1.1094	28.18	3/16	132T-1.109	132A-1.109	132N-1.109
	–	1.1220	28.50	3/16	132T-28.5	132A-28.5	132N-28.5
	1-1/8	1.1250	28.58	3/16	132T-0104	132A-0104	132N-0104
	–	1.1417	29.00	3/16	132T-29	132A-29	132N-29
	1-5/32	1.1563	29.37	3/16	132T-0105	132A-0105	132N-0105
2.5	–	1.1614	29.50	3/16	132T-29.5	132A-29.5	132N-29.5
	–	1.1811	30.00	3/16	132T-30	132A-30	132N-30
	1-3/16	1.1875	30.16	3/16	132T-0106	132A-0106	132N-0106
	–	1.2008	30.50	3/16	132T-30.5	132A-30.5	132N-30.5
	1-7/32	1.2188	30.96	3/16	132T-0107	132A-0107	132N-0107
	–	1.2205	31.00	3/16	132T-31	132A-31	132N-31
	–	1.2260	31.14	3/16	132T-1.226	132A-1.226	132N-1.226
	–	1.2310	31.26	3/16	132T-1.231	132A-1.231	132N-1.231
	–	1.2340	31.34	3/16	132T-1.234	132A-1.234	132N-1.234
	–	1.2402	31.50	3/16	132T-31.5	132A-31.5	132N-31.5
	1-1/4	1.2500	31.75	3/16	132T-0108	132A-0108	132N-0108
	–	1.2598	32.00	3/16	132T-32	132A-32	132N-32
	–	1.2795	32.50	3/16	132T-32.5	132A-32.5	132N-32.5
	1-9/32	1.2813	32.54	3/16	132T-0109	132A-0109	132N-0109
	–	1.2992	33.00	3/16	132T-33	132A-33	132N-33
	1-5/16	1.3125	33.34	3/16	132T-0110	132A-0110	132N-0110
	–	1.3189	33.50	3/16	132T-33.5	132A-33.5	132N-33.5
	–	1.3386	34.00	3/16	132T-34	132A-34	132N-34
	1-11/32	1.3438	34.13	3/16	132T-0111	132A-0111	132N-0111
	–	1.3582	34.50	3/16	132T-34.5	132A-34.5	132N-34.5
	1-3/8	1.3750	34.93	3/16	132T-0112	132A-0112	132N-0112
	–	1.3780	35.00	3/16	132T-35	132A-35	132N-35

NOTE: 2.5 series inserts fit into both 2 and 2.5 series holders. However, 2 series inserts ONLY fit into 2 series holders. See page A30: 7 for visual.



A30: 70 - 74



A30: 4 - 6



HI, HR, CR, TC, SK,
NP, IN, RN, CN, AN,
BR, CI, CP, NC, WC

Coatings not listed above
can be supplied as
non-stocked standards.
Process fees apply. →

TiN = 132T-XXXX

TiAlN = 132A-XXXX

TiCN = 132N-XXXX

AM200® = 132H-XXXX

Inserts sold in quantities of 2