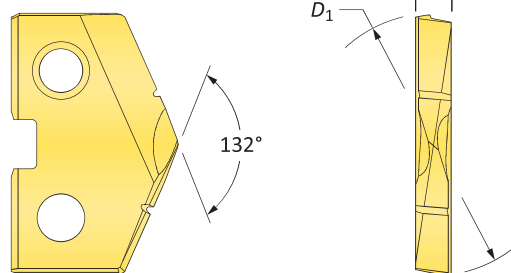


Original T-A Drill Inserts

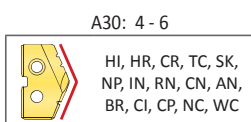
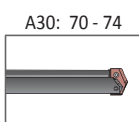
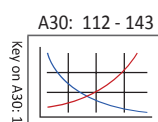
2 Series | HSS | Diameter Range: 0.961" - 1.380" (24.41mm - 35.05mm)



HSS Inserts – Super Cobalt

Series	Fractional Equivalent	Insert					
		D_1 inch	D_1 mm	T_1			
2	–	0.9646	24.50	3/16	152T-24.5	152A-24.5	152N-24.5
	31/32	0.9688	24.61	3/16	152T-0031	152A-0031	152N-0031
	–	0.9760	24.79	3/16	152T-.976	152A-.976	152N-.976
	63/64	0.9843	25.00	3/16	152T-25	152A-25	152N-25
	1	1.0000	25.40	3/16	152T-0100	152A-0100	152N-0100
	–	1.0039	25.50	3/16	152T-25.5	152A-25.5	152N-25.5
	1-1/64	1.0156	25.80	3/16	152T-1.015	152A-1.015	152N-1.015
	–	1.0236	26.00	3/16	152T-26	152A-26	152N-26
	1-1/32	1.0313	26.19	3/16	152T-0101	152A-0101	152N-0101
	–	1.0433	26.50	3/16	152T-26.5	152A-26.5	152N-26.5
	1-3/64	1.0469	26.59	3/16	152T-1.046	152A-1.046	152N-1.046
	1-1/16	1.0625	26.99	3/16	152T-0102	152A-0102	152N-0102
	–	1.0630	27.00	3/16	152T-27	152A-27	152N-27
	–	1.0827	27.50	3/16	152T-27.5	152A-27.5	152N-27.5
	1-3/32	1.0938	27.78	3/16	152T-0103	152A-0103	152N-0103
	–	1.1024	28.00	3/16	152T-28	152A-28	152N-28
	1-7/64	1.1094	28.18	3/16	152T-1.109	152A-1.109	152N-1.109
	–	1.1220	28.50	3/16	152T-28.5	152A-28.5	152N-28.5
	1-1/8	1.1250	28.58	3/16	152T-0104	152A-0104	152N-0104
	–	1.1417	29.00	3/16	152T-29	152A-29	152N-29
2.5	1-5/32	1.1563	29.37	3/16	152T-0105	152A-0105	152N-0105
	–	1.1614	29.50	3/16	152T-29.5	152A-29.5	152N-29.5
	–	1.1811	30.00	3/16	152T-30	152A-30	152N-30
	1-3/16	1.1875	30.16	3/16	152T-0106	152A-0106	152N-0106
	–	1.2008	30.50	3/16	152T-30.5	152A-30.5	152N-30.5
	1-7/32	1.2188	30.96	3/16	152T-0107	152A-0107	152N-0107
	–	1.2205	31.00	3/16	152T-31	152A-31	152N-31
	–	1.2260	31.14	3/16	152T-1.226	152A-1.226	152N-1.226
	–	1.2310	31.26	3/16	152T-1.231	152A-1.231	152N-1.231
	–	1.2340	31.34	3/16	152T-1.234	152A-1.234	152N-1.234
	–	1.2402	31.50	3/16	152T-31.5	152A-31.5	152N-31.5
	1-1/4	1.2500	31.75	3/16	152T-0108	152A-0108	152N-0108
	–	1.2598	32.00	3/16	152T-32	152A-32	152N-32
	–	1.2795	32.50	3/16	152T-32.5	152A-32.5	152N-32.5
	1-9/32	1.2813	32.54	3/16	152T-0109	152A-0109	152N-0109
	–	1.2992	33.00	3/16	152T-33	152A-33	152N-33
	1-5/16	1.3125	33.34	3/16	152T-0110	152A-0110	152N-0110
	–	1.3189	33.50	3/16	152T-33.5	152A-33.5	152N-33.5
	–	1.3386	34.00	3/16	152T-34	152A-34	152N-34
	1-11/32	1.3438	34.13	3/16	152T-0111	152A-0111	152N-0111
X	–	1.3582	34.50	3/16	152T-34.5	152A-34.5	152N-34.5
	1-3/8	1.3750	34.93	3/16	152T-0112	152A-0112	152N-0112
	–	1.3780	35.00	3/16	152T-35	152A-35	152N-35

NOTE: 2.5 series inserts fit into both 2 and 2.5 series holders. However, 2 series inserts ONLY fit into 2 series holders. See page A30: 7 for visual.



Coatings not listed above
can be supplied as
non-stocked standards.
Process fees apply. →

TiN = 152T-XXXX	TiAlN = 152A-XXXX
TiCN = 152N-XXXX	AM200® = 152H-XXXX

Inserts sold in quantities of 2