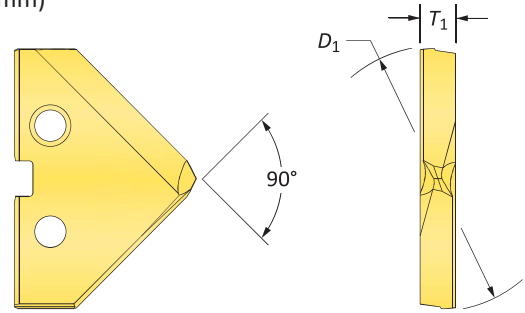


Original T-A Drill Inserts

2 Series | HSS | Diameter Range: 0.961" - 1.380" (24.41mm - 35.05mm)



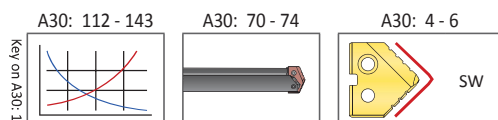
90° Spot & Chamfer



HSS Inserts – Super Cobalt

Series	Fractional Equivalent	Insert			90° Spot & Chamfer Part No.		
		D ₁ inch	D ₁ mm	T ₁	 TiN	 TiAlN	 TiCN
2	–	0.9646	24.50	3/16	152T-24.5-SP	152A-24.5-SP	152N-24.5-SP
	31/32	0.9688	24.61	3/16	152T-0031-SP	152A-0031-SP	152N-0031-SP
	–	0.9760	24.79	3/16	152T-.976-SP	152A-.976-SP	152N-.976-SP
	63/64	0.9843	25.00	3/16	152T-25-SP	152A-25-SP	152N-25-SP
	1	1.0000	25.40	3/16	152T-0100-SP	152A-0100-SP	152N-0100-SP
	–	1.0039	25.50	3/16	152T-25.5-SP	152A-25.5-SP	152N-25.5-SP
	1-1/64	1.0156	25.80	3/16	152T-1.015-SP	152A-1.015-SP	152N-1.015-SP
	–	1.0236	26.00	3/16	152T-26-SP	152A-26-SP	152N-26-SP
	1-1/32	1.0313	26.19	3/16	152T-0101-SP	152A-0101-SP	152N-0101-SP
	–	1.0433	26.50	3/16	152T-26.5-SP	152A-26.5-SP	152N-26.5-SP
	1-3/64	1.0469	26.59	3/16	152T-1.046-SP	152A-1.046-SP	152N-1.046-SP
	1-1/16	1.0625	26.99	3/16	152T-0102-SP	152A-0102-SP	152N-0102-SP
	–	1.0630	27.00	3/16	152T-27-SP	152A-27-SP	152N-27-SP
	–	1.0827	27.50	3/16	152T-27.5-SP	152A-27.5-SP	152N-27.5-SP
	1-3/32	1.0938	27.78	3/16	152T-0103-SP	152A-0103-SP	152N-0103-SP
	–	1.1024	28.00	3/16	152T-28-SP	152A-28-SP	152N-28-SP
	1-7/64	1.1094	28.18	3/16	152T-1.109-SP	152A-1.109-SP	152N-1.109-SP
	–	1.1220	28.50	3/16	152T-28.5-SP	152A-28.5-SP	152N-28.5-SP
	1-1/8	1.1250	28.58	3/16	152T-0104-SP	152A-0104-SP	152N-0104-SP
	–	1.1417	29.00	3/16	152T-29-SP	152A-29-SP	152N-29-SP
2.5	1-5/32	1.1563	29.37	3/16	152T-0105-SP	152A-0105-SP	152N-0105-SP
	–	1.1614	29.50	3/16	152T-29.5-SP	152A-29.5-SP	152N-29.5-SP
	–	1.1811	30.00	3/16	152T-30-SP	152A-30-SP	152N-30-SP
	1-3/16	1.1875	30.16	3/16	152T-0106-SP	152A-0106-SP	152N-0106-SP
	–	1.2008	30.50	3/16	152T-30.5-SP	152A-30.5-SP	152N-30.5-SP
	1-7/32	1.2188	30.96	3/16	152T-0107-SP	152A-0107-SP	152N-0107-SP
	–	1.2205	31.00	3/16	152T-31-SP	152A-31-SP	152N-31-SP
	–	1.2260	31.14	3/16	152T-1.226-SP	152A-1.226-SP	152N-1.226-SP
	–	1.2310	31.26	3/16	152T-1.231-SP	152A-1.231-SP	152N-1.231-SP
	–	1.2340	31.34	3/16	152T-1.234-SP	152A-1.234-SP	152N-1.234-SP
	–	1.2402	31.50	3/16	152T-31.5-SP	152A-31.5-SP	152N-31.5-SP
	1-1/4	1.2500	31.75	3/16	152T-0108-SP	152A-0108-SP	152N-0108-SP
	–	1.2598	32.00	3/16	152T-32-SP	152A-32-SP	152N-32-SP
	–	1.2795	32.50	3/16	152T-32.5-SP	152A-32.5-SP	152N-32.5-SP
	1-9/32	1.2813	32.54	3/16	152T-0109-SP	152A-0109-SP	152N-0109-SP
	–	1.2992	33.00	3/16	152T-33-SP	152A-33-SP	152N-33-SP
	1-5/16	1.3125	33.34	3/16	152T-0110-SP	152A-0110-SP	152N-0110-SP
	–	1.3189	33.50	3/16	152T-33.5-SP	152A-33.5-SP	152N-33.5-SP
	–	1.3386	34.00	3/16	152T-34-SP	152A-34-SP	152N-34-SP
	1-11/32	1.3438	34.13	3/16	152T-0111-SP	152A-0111-SP	152N-0111-SP
	–	1.3582	34.50	3/16	152T-34.5-SP	152A-34.5-SP	152N-34.5-SP
	1-3/8	1.3750	34.93	3/16	152T-0112-SP	152A-0112-SP	152N-0112-SP
	–	1.3780	35.00	3/16	152T-35-SP	152A-35-SP	152N-35-SP

NOTE: 2.5 series inserts fit into both 2 and 2.5 series holders. However, 2 series inserts ONLY fit into 2 series holders. See page A30: 7 for visual.



Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

Inserts sold in quantities of 2

TiN = 152T-XXXX	TiAlN = 152A-XXXX
TiCN = 152N-XXXX	AM200® = 152H-XXXX