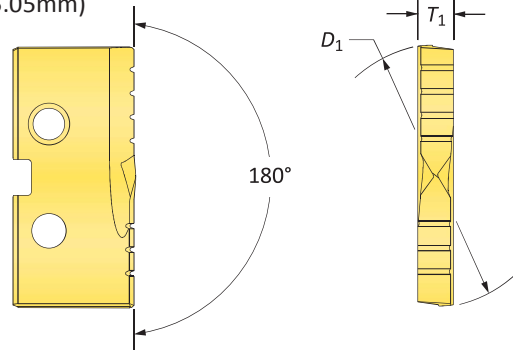


Original T-A Drill Inserts

2 Series | Carbide | Diameter Range: 0.961" - 1.380" (24.41mm - 35.05mm)



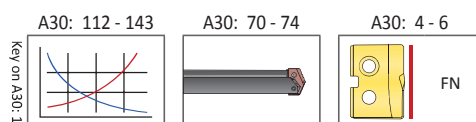
Flat Bottom



Carbide Inserts – C2 (K20)

Series	Fractional Equivalent	Insert			Flat Bottom Part No.
		D_1 inch	D_1 mm	T_1	
2	–	0.9646	24.50	3/16	1C22T-24.5-FB
	31/32	0.9688	24.61	3/16	1C22T-0031-FB
	–	0.9760	24.79	3/16	1C22T-.976-FB
	63/64	0.9843	25.00	3/16	1C22T-25-FB
	1	1.0000	25.40	3/16	1C22T-0100-FB
	–	1.0039	25.50	3/16	1C22T-25.5-FB
	1-1/64	1.0156	25.80	3/16	1C22T-1.015-FB
	–	1.0236	26.00	3/16	1C22T-26-FB
	1-1/32	1.0313	26.19	3/16	1C22T-0101-FB
	–	1.0433	26.50	3/16	1C22T-26.5-FB
	1-3/64	1.0469	26.59	3/16	1C22T-1.046-FB
	1-1/16	1.0625	26.99	3/16	1C22T-0102-FB
	–	1.0630	27.00	3/16	1C22T-27-FB
	–	1.0827	27.50	3/16	1C22T-27.5-FB
	1-3/32	1.0938	27.78	3/16	1C22T-0103-FB
	–	1.1024	28.00	3/16	1C22T-28-FB
	1-7/64	1.1094	28.18	3/16	1C22T-1.109-FB
	–	1.1220	28.50	3/16	1C22T-28.5-FB
	1-1/8	1.1250	28.58	3/16	1C22T-0104-FB
	–	1.1417	29.00	3/16	1C22T-29-FB
2.5	1-5/32	1.1563	29.37	3/16	1C22T-0105-FB
	–	1.1614	29.50	3/16	1C22T-29.5-FB
	–	1.1811	30.00	3/16	1C22T-30-FB
	1-3/16	1.1875	30.16	3/16	1C22T-0106-FB
	–	1.2008	30.50	3/16	1C22T-30.5-FB
	1-7/32	1.2188	30.96	3/16	1C22T-0107-FB
	–	1.2205	31.00	3/16	1C22T-31-FB
	–	1.2260	31.14	3/16	1C22T-1.226-FB
	–	1.2310	31.26	3/16	1C22T-1.231-FB
	–	1.2340	31.34	3/16	1C22T-1.234-FB
	–	1.2402	31.50	3/16	1C22T-31.5-FB
	1-1/4	1.2500	31.75	3/16	1C22T-0108-FB
	–	1.2598	32.00	3/16	1C22T-32-FB
	–	1.2795	32.50	3/16	1C22T-32.5-FB
	1-9/32	1.2813	32.54	3/16	1C22T-0109-FB
	–	1.2992	33.00	3/16	1C22T-33-FB
	1-5/16	1.3125	33.34	3/16	1C22T-0110-FB
	–	1.3189	33.50	3/16	1C22T-33.5-FB
	–	1.3386	34.00	3/16	1C22T-34-FB
	1-11/32	1.3438	34.13	3/16	1C22T-0111-FB
2.5	–	1.3582	34.50	3/16	1C22T-34.5-FB
	1-3/8	1.3750	34.93	3/16	1C22T-0112-FB
	–	1.3780	35.00	3/16	1C22T-35-FB

NOTE: 2.5 series inserts fit into both 2 and 2.5 series holders. However, 2 series inserts ONLY fit into 2 series holders. See page A30: 7 for visual.



Key on A30: 1

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

TiN = 1C22T-XXXX	TiAlN = 1C22A-XXXX
TiCN = 1C22N-XXXX	AM200® = 1C22H-XXXX

Inserts sold in quantities of 1