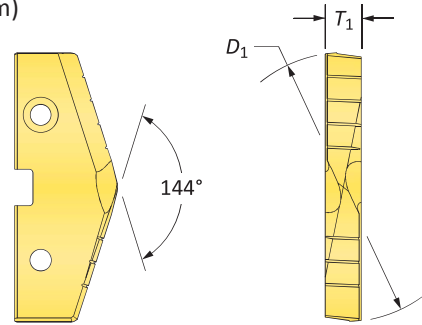


Original T-A Drill Inserts

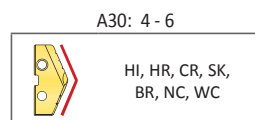
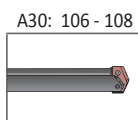
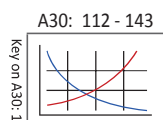
7 Series | HSS | Diameter Range: 3.508" - 4.000" (89.10mm - 101.60mm)



HSS Inserts – Super Cobalt | HSS

Fractional Equivalent	Insert			Super Cobalt Part No.*	HSS Part No.
	D_1 inch	D_1 mm	T_1	 TiN	 TiN
3-17/32	3.5313	89.69	7/16	157T-0317	137T-0317
–	3.5433	90.00	7/16	157T-90	137T-90
3-9/16	3.5625	90.49	7/16	157T-0318	137T-0318
3-19/32	3.5938	91.28	7/16	157T-0319	137T-0319
–	3.6221	92.00	7/16	157T-92	137T-92
3-5/8	3.6250	92.08	7/16	157T-0320	137T-0320
3-21/32	3.6563	92.87	7/16	157T-0321	137T-0321
3-11/16	3.6875	93.66	7/16	157T-0322	137T-0322
–	3.7008	94.00	7/16	157T-94	137T-94
3-23/32	3.7188	94.46	7/16	157T-0323	137T-0323
3-3/4	3.7500	95.25	7/16	157T-0324	137T-0324
–	3.7795	96.00	7/16	157T-96	137T-96
3-25/32	3.7813	96.04	7/16	157T-0325	137T-0325
3-13/16	3.8125	96.84	7/16	157T-0326	137T-0326
3-27/32	3.8438	97.63	7/16	157T-0327	137T-0327
–	3.8583	98.00	7/16	157T-98	137T-98
3-7/8	3.8750	98.43	7/16	157T-0328	137T-0328
3-29/32	3.9063	99.22	7/16	157T-0329	137T-0329
–	3.9370	100.00	7/16	157T-100	137T-100
3-15/16	3.9375	100.01	7/16	157T-0330	137T-0330
3-31/32	3.9688	100.81	7/16	157T-0331	137T-0331
4	4.0000	101.60	7/16	157T-0400	137T-0400

*Available as non-stocked standard



Coatings not listed above
can be supplied as
non-stocked standards.
Process fees apply. ➔

Inserts sold in quantities of 1

TiN = 157T-XXXX	TiAlN = 157A-XXXX
TiCN = 157N-XXXX	AM200® = 157H-XXXX