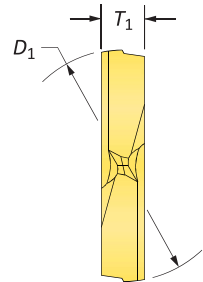
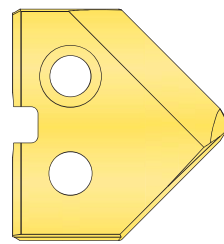


Original T-A Drill Inserts

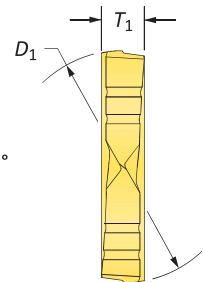
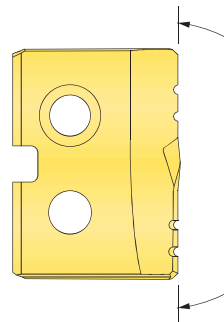
Y Series | HSS | Diameter Range: 0.374" - 0.436" (9.5mm - 11.07mm)



90° Spot & Chamfer

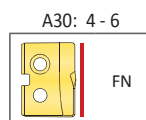
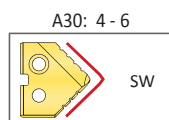
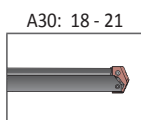
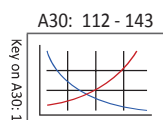


Flat Bottom



HSS Inserts – Super Cobalt

Fractional Equivalent	Insert			90° Spot & Chamfer Part No.			Flat Bottom Part No.
	D_1 inch	D_1 mm	T_1	TiN	TiAlN	TiCN	TiN
–	0.3740	9.50	3/32	15YT-9.5-SP	15YA-9.5-SP	15YN-9.5-SP	15YT-9.5-FB
3/8	0.3750	9.53	3/32	15YT-0012-SP	15YA-0012-SP	15YN-0012-SP	15YT-0012-FB
W	0.3860	9.80	3/32	15YT-.386-SP	15YA-.386-SP	15YN-.386-SP	15YT-.386-FB
25/64	0.3906	9.92	3/32	15YT-.390-SP	15YA-.390-SP	15YN-.390-SP	15YT-.390-FB
–	0.3937	10.00	3/32	15YT-10-SP	15YA-10-SP	15YN-10-SP	15YT-10-FB
–	0.4016	10.20	3/32	15YT-10.2-SP	15YA-10.2-SP	15YN-10.2-SP	15YT-10.2-FB
13/32	0.4063	10.32	3/32	15YT-0013-SP	15YA-0013-SP	15YN-0013-SP	15YT-0013-FB
–	0.4134	10.50	3/32	15YT-10.5-SP	15YA-10.5-SP	15YN-10.5-SP	15YT-10.5-FB
27/64	0.4219	10.72	3/32	15YT-.421-SP	15YA-.421-SP	15YN-.421-SP	15YT-.421-FB
–	0.4252	10.80	3/32	15YT-10.8-SP	15YA-10.8-SP	15YN-10.8-SP	15YT-10.8-FB
–	0.4331	11.00	3/32	15YT-11-SP	15YA-11-SP	15YN-11-SP	15YT-11-FB



Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

Inserts sold in quantities of 2

TiN = 15YT-XXXX	TiAlN = 15YA-XXXX
TiCN = 15YN-XXXX	AM200® = 15YH-XXXX