

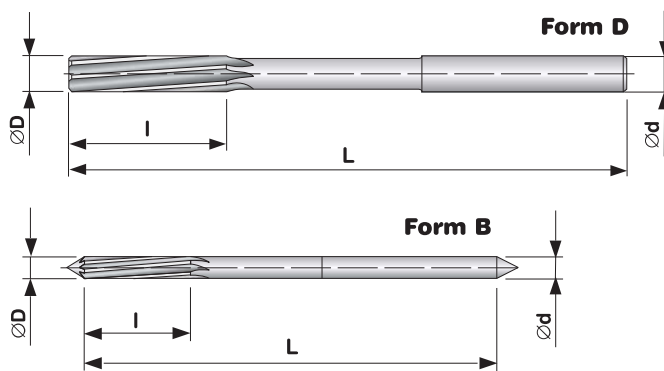
# ČSN 221430

DIN 212



**VÝSTRUŽNÍKY STROJNÍ SE ZUBY VE ŠROUBOVICI S VÁLCOVOU STOPKOU**  
**MACHINE REAMERS WITH STRAIGHT SHANK, SPIRAL-FLUTED**  
**MASCHINEN-REIBAHLEN MIT ZYLINDRISCHEM SCHAFT, DRALLGENUTET**

|                    |                                                                                         |                     |                      |                                                                                              |                                                                                   |                                                                                   |                |                 |                                                                                     |                                                                                     |
|--------------------|-----------------------------------------------------------------------------------------|---------------------|----------------------|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----------------|-----------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| HSSCo5             |  BLANC | FORM B<br>2,0 ÷ 5,5 | FORM D<br>6,0 ÷ 20,0 |  H7, H8, H9 |  |  | V<br>2,0 ÷ 5,5 | F<br>6,0 ÷ 20,0 |  |  |
| Steel<br><1200 MPa | Stainless steel<br><850 MPa                                                             | Cast iron           | Heat-resistant       | Ti/alloy<br><850 MPa                                                                         |                                                                                   |                                                                                   |                |                 |  |                                                                                     |

[illegible]

**Poznámka / Note / Notiz:** ostatní neuvedené rozměry a lícování na požádání / other dimensions and fits - on request / nicht angegebene Abmessungen und Passung nur auf Anfrage  
 .. = lícování výstružníku (7 = H7; 8 = H8; 1 = H11) / .. = tolerances of reamer (7 = H7; 8 = H8; 1 = H11) /  
 .. = Reibahlenpassung (7 = H7; 8 = H8; 1 = H11)

